

MUNCKHOF

Fruit Tech Innovators

UNIVERSITY OF CALIFORNIA

Agriculture and Natural Resources

WORKS

Automated Ag



# ANNUAL PARTNER MEETING 2023

4/11/2023

### Agenda

- 1. Update highlights 2022 + upcoming activities 2023
- 2. Pitches new validations projects
- 3. Presentation The Next Fruit 4.0
- 4. Presentation new joint research project Wageningen University Oregon State university
- 5. Website preview
- 6. Funding opportunities

We will record the meeting for internal use only (to share with project partners)



### **Objectives: Orchard of the Future**

Sustainability of production by development of smart machinery to manage fruit trees on a single-plant level (or lower) to optimize crop protection, leaf fertilization or use of plant hormones.

Maximizing yields and reducing food losses by optimizing production and storage through growth optimization at the level of individual trees with the help of AI decision models.



Minimizing costs and consolidating profitability through the development of resource-efficient multifunctional robots, solving the current problem of labor availability for the less attractive tasks and improving working conditions leading to new attractive jobs.

### Tech for sustainability, yield improvements & profitability

### We aim to reach our goals through partnership activities:

- Innovation and technology adoption to overcome common challenges
- Building a strong connected business network
- Connecting field labs and research
- Creating access to support and funding
- Crafting government policies

### How far are we on achieving our goals?

### For 2022 we planned the following activities\*

- Developing bilateral innovation projects for technology development and application ("BIS")
- Set up student exchanges and internships
- Attract additional funding and support
- Organize a webinar on doing (agtech) business in Washington State
- Plan visits between Washington State and the Netherlands for project development and match-making
  - Visit Washington State 2nd part May/ June
  - Greentech 14-16 June Amsterdam (NL)
  - Interpera 2022 28 30 June Rotterdam (NL)
  - Openday fieldlab Randwijk August (NL)
  - International Horticulture Congress (IHC) 14-20 August (F)
- Develop communication strategy \* Activities presented during partner meeting March 2022

In development In development To be planned

Multiple company visits Presence of Dutch PLT & companies Presence of Dutch companies Presence of Dutch and WA partners Presence WA PLT & companies Ongoing

### Status

Ongoing

### Highlights 2022

- Online consortium partner event (WA-NL) in March
- Online pitch event (WA-NL) in June
- 3 funding proposals for bilateral innovation projects (BIS) for technology development and application:
  - Full automatic homogeneous blossom thinning and yield regulation
  - Automated spraying of fruit orchards
  - Fresco Handheld for fruit quality assessment
- Successful visits between WA and NL
- Presence & presentations of our collaboration and The Next Fruit 4.0 project during (international) events:
  - International Horticulture Congress (IHC) 14-20 August (F)
  - FIRA 18-20 October (US)
  - WTFRC Technology Review 1st of December (US)
- Worked on 3 research & funding proposals.
- Dutch SMM funding have become operational for partnership activities
- Communication strategy developed including a logo and a website
- Publication <u>'Good to Know: Progress for the Orchard of the Future'</u> & <u>'Team approach combines orchard technologies'</u> in GoodFruit Grower magazine
- Washington State Department of Commerce participation during the NW Hort Expo to develop more tree fruit specific programming

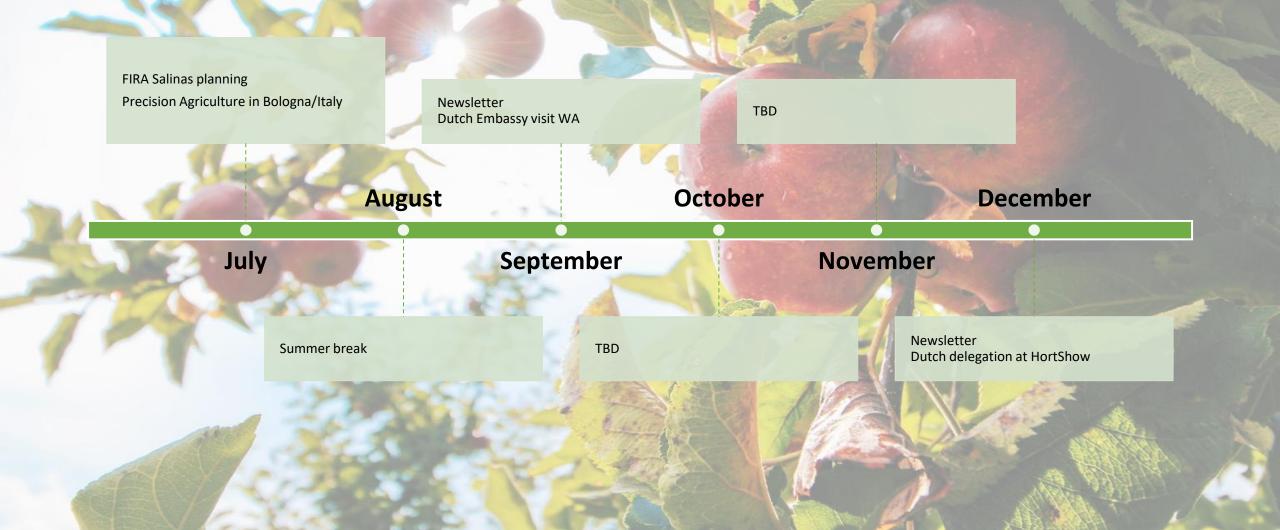
## In 2023 we plan to work on....

Projects & Working groups	<ul> <li>The Next Fruit 4.0: outreach plan to keep US partners up to date and to foster new collaboration</li> <li>Technology validation: start (BIS) projects</li> <li>Student exchange WA&lt;-&gt;NL: increase number of exchanges (2-5)</li> <li>Define new working groups &amp; write new proposals</li> </ul>
Funding & Finance	<ul> <li>SCBG funding application to enable outreach and travel for US partners</li> <li>Continue to apply for US funding to link with focus on postharvest, picking, spraying and to be able to start collaboration on digital twinning</li> <li>Additional funding to increase research &amp; validation activities (The Next Fruit 4.0)</li> </ul>
Events & Visits	<ul> <li>US: Ag AID in Corvallis, FIRA in Salinas, Dutch Embassy visit to WA State</li> <li>Netherlands: Visit Karen Ross &amp; Agtech leaders California (April), Postharvest Unlimited in Wageningen (May),</li> <li>Other locations: FIRA Toulouse (February) Precision Agriculture in Bologna/Italy (July)</li> <li>Consortium partner events (first online partner meeting in Feb/Mar)</li> <li>Company / research visits?</li> </ul>
Communication	<ul> <li>Fully develop website including maintenance &amp; content</li> <li>Involving partners through a frequent newsletter – including the Next Fruit 4.0 updates</li> </ul>
Governance	<ul> <li>Actively involve advisory board</li> <li>Individual leadership of PLT-members focused on certain aspects of our collaboration</li> <li>Lower frequency of PLT-meetings</li> <li>Exploring new partners to involve in our partnership (tree nursery companies for example)</li> <li>Onboarding process new partners</li> </ul>

## Timeline 2023

2 meetings Next Fruit 4.0 outreach Website Advisory Board Meeting BIS projects start SCBG application	2 meetings SCBG application BIS projects Newsletter Online partner me Website	eeting planning	<b>1 meeting</b> Postharvest Unlim Finalize website Planning for fall/v	13	une
				and the second se	
January	- 433	March		May	

### Timeline 2023



## The Next Fruit 4.0

Peter Frans de Jong, with many colleagues from WUR and Delphy Tuesday, April 11, 2023





- Improving the sustainability of cultivation and the supply chain
- Maximising yields by optimising cultivation and storage through the optimisation of individual tree growth.
- Minimising costs by developing multifunctional robots to replace human labour and ensure the efficient use of inputs.





## 4 Case studies

- Case study 1: Precision sprayer on nozzle level based on sensor input
- Case study 2: Advanced crop management and yield registration
- Case study 3: Cool data
- Case study 4: Multifunctional robot





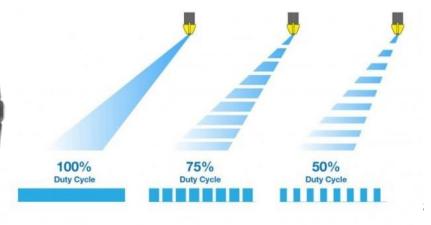
## Case 1: Precision sprayer

- Goal: Improve deposition to save 50% of plant protection products
- Combination of laser scanner and PWM nozzles



- Spraying according tree volume
- First prototypes ready for testing





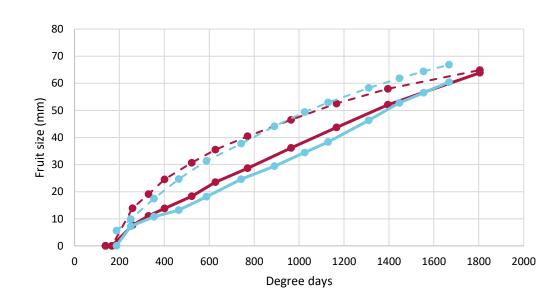


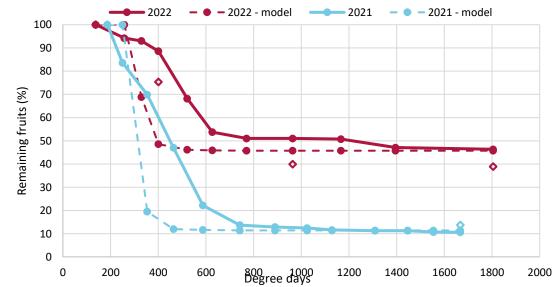
## Case 2: Advanced crop management

- Development of prediction models for fruit size and June drop for pear
- Model predictions compared with ground truth measurements
- June drop model in the beginning over predicting June drop but in the end in line with measurements







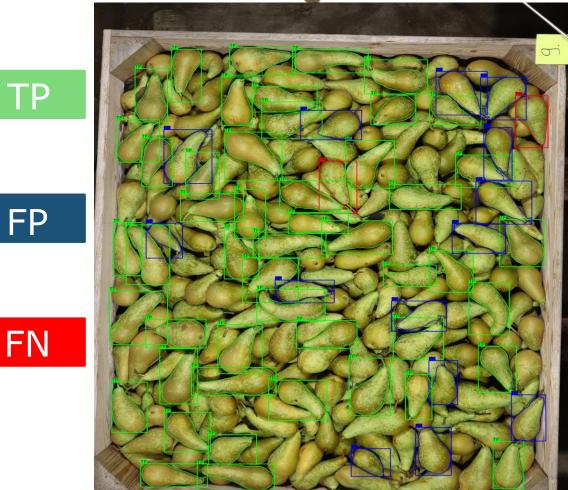


## Case 3: Cooldata

- Non destructive ways to measure quality of harvested fruits
  - By sensors (for example firmness and brix)
    - NIR (Kubota)
    - Microwave (Vertigo)
  - By storage bin analysis with RGB camera
    - Apple is working
    - Pear in development







TP

FP

## Case 4: Multifunctional robot

No development on pear picking in the world

End effector development for pear







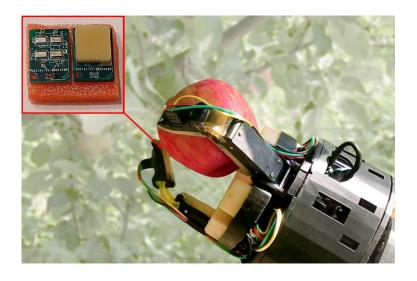


**New research project**: Integrated sensing and real time control for intelligent fruit picking **Funding agency**: Washington Tree Fruit Research Commission



### WAGENINGEN UNIVERSITY & RESEARCH

- **Research Objectives**:
- 1. Develop a prototype picking end-effector with integrated vision, force, & tactile sensors
- 2. Design i) algorithms for fusing multiple sensor streams during the pick; & ii) novel, closed-loop tactile picking controllers
- 3. Evaluate the end-effector in preliminary lab/field trials





### Primary Investigators:



Jochen Hemming, WUR

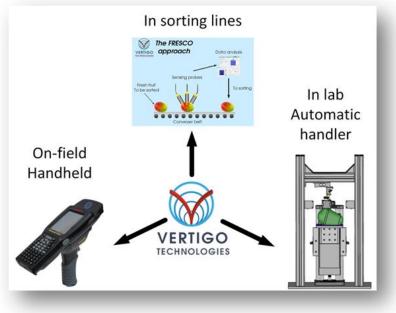


Cindy Grimm, OSU



Joe Davidson, OSU Joint research project – WA Tree Fruit Research Commission Internal Program & Vertigo (potential BIS project & WUR collab.)

- Microwave-based handheld sensor
  - non-invasive inspection of quality attributes of fresh fruit (ripening, flavor, defects, etc..)
  - pre-harvest and post-harvest
- Start: fall 2023



## Website preview



smart farming with innovative technology



smart farming with innovative technology



smart farming with innovative technology





smart farming with innovative technology



smart farming with innovative technology



smart farming with innovative technology

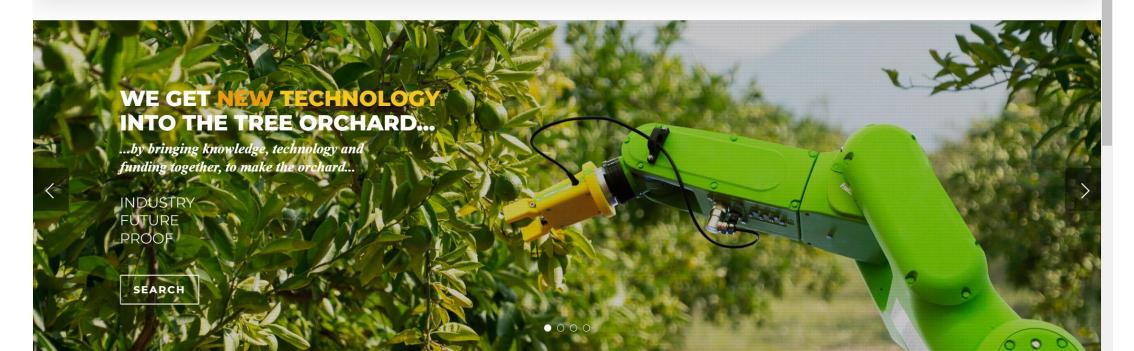


smart farming with innovative technology

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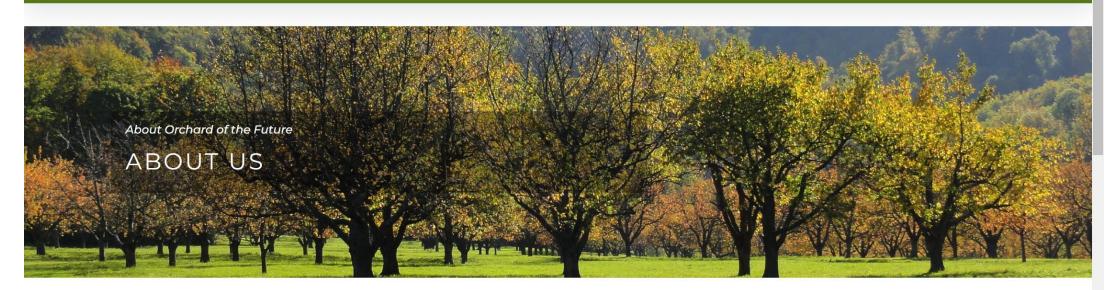


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### GETTING NEW TECHNOLOGY INTO THE TREE ORCHARD

With Orchard of the Future we get new technology into the orchard by bringing knowledge, technology and funding together, to make the orchard industry future proof. For that we pull resources from both sides of the sea, Western US and The Netherlands, to create a pool of experts that can help accelerate this innovation.

Together we create a future proof tree orchard industry

### TO ENSURE THE FUTURE OF THE ORCHARD

With the help of these new technologies tree orchards can work more efficient, cheaper with better quality and more capacity. This change ensures an increase in exports, employment, sustainability and earning capacity, now and in the future.

#### WHO WE ARE

We are an international consortium of knowledge centers, government, techcompanies and fruit companies from the Western US and The Netherlands who combine their knowledge to help the orchard industry by innovating their business models with automation and robotization to secure working capacity, efficiency, environment, sustainability and food safety for the whole tree fruit supply chain, now and in de future.

**Representatives Advisory Board** 

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#### MAY 2023

#### 14 - 17 May 2023 - All Day

SUN-WED POSTHARVEST UNLIMITED CONFERENCE & POSTHARVEST 14 - 17 ORNAMENTALS SYMPOSIUM







### PROJECTS



#### MULTIFUNCTIONAL ROBOT WORK PACKAGE

In this picture you see a proof-of-concept setup with the ABB robotic arm on a mobile truck. This setup has now been built at Proeftuin Randwijk and will allow the...

#### thomas

December 14, 2022

Archives

2022

Categories

Uncategorized



### CROP & QUALITY MANAGEMENT WORK PACKAGE

In this work package, we focus on the practical application of data for fruit growing. The objective is to create a clear and well-organized data dashboard that fruit growers can...

#### thomas

December 14, 2022

## **Funding opportunies NL**

- BIS (Bilaterial Innovation Cooperation) is a subsidy opportunity for Dutch SMEs
- BIS projects have a focus on collaborative innovation activities after prototype, but before market introduction. You can think of:
  - Practical experminents in field labs
  - Further development of Dutch technologoy in cooperation with an US (technology) partner, either to develop new products by combinding existing technologies or to further improve existing technology
  - Testing or validation of technology in coorporation with US growers, farmers, researchers
- BIS is a pilot subsidy. The projects to be selected are within the scope of two programs:
  - Orchard of the Future Washington State
  - Controlled Environment Agriculture California (GCEAC)
- Budget: about 3 to 4 projects can be financially supported per collaborative initiative for 50% of the project costs. An average of € 110,000 has been reserved per project
- Projects ideas for the second round must be submitted to RVO before **14th of May 2023**. Start in 2023. Project duration of max. 3 years



## **Funding opportunies US**

- August: WTFRC Request for Proposals for Technology
- January: Specialty Crop Block Grant
- WA Dept. Of Commerce

## Thank you!

## Any questions?

### **Program Leadership Team**



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